

5/25

DART AEROSPACE LTD	Work Order:	23296
Description: Tube Assembly	Part Number:	D3298-007
04.11.25 Dwg. 04.10.13		
Dwg: D3298 Rev. A1-A2 PAGE 5 RF 05.05.19	Qty:	10 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler		05/05/20	10
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-003 007 Batch: M17666		05/08/08	10
3	GA	Bend tube as per template D3298-007T1 & Dwg D3298		05/08/08	10
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: Qty Part Number Description Batch 2 AN818-6D Coupling Nut M17651 - M17137 2 MS20819-6D Sleeve M17654		05/08/08	10
5	QC5	Inspect work to Step 4		05.08.10	10
6	ST	Identify and Stock Identify with Part, Batch # using a fine point Permanent marker		05/08/11	10
7	AC	Cost / part 10.22		05.08.15	10
8	DC	Close W/O 12.91 Inspect Level 21		05/08/15	10

Rev	Date	Change	Revised By	Approved
A	04.09.02	New issue	KJ/JLM	

RELEASED
05/08/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-08-08	3	Bad Bend		Scrap 5 3/16" of tubing and replace	ml 05-08-08	J 05-08-08	MS 05/08/15	2 05-08-08

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 05/08/15

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

OACOPY ISSUED

DESIGN RF	DRAWN BY TJ
CHECKED H	APPROVED H
DATE 04.07.06	TITLE TUBE ASSEMBLIES

DART AEROSPACE LTD

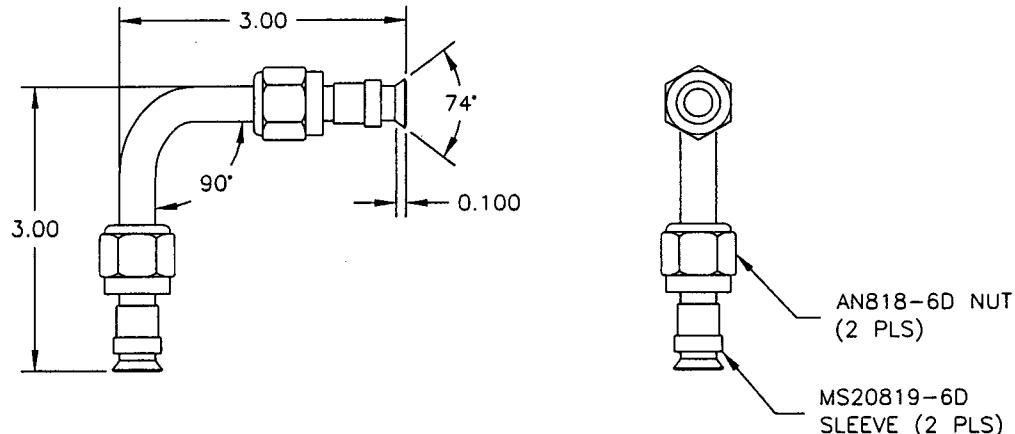
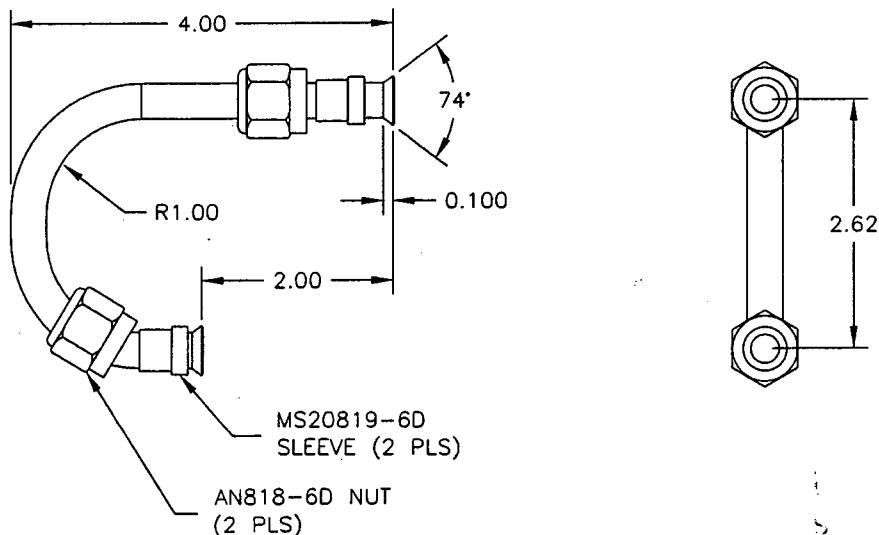
HAWKESBURY, ONTARIO, CANADA

REV. A

SHEET 5 OF 7

SCALE

NTS

RELEASED
04.09.09 HD3298-007D3298-013COPY
MENT
NOTICE
WORK ORDER
NO. 23296

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 12, 2005
04:28 pm

Work Order No : 0023296
 Project Name : D3298-007
 Project For : WK525
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3298-007
 Description : Tube Assembly 8"
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 05-12-05
 Est Finish Date : 06-23-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
=====, =====, =====					
Burden	0.00	0.00	0.00		
=====, =====, =====					
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00